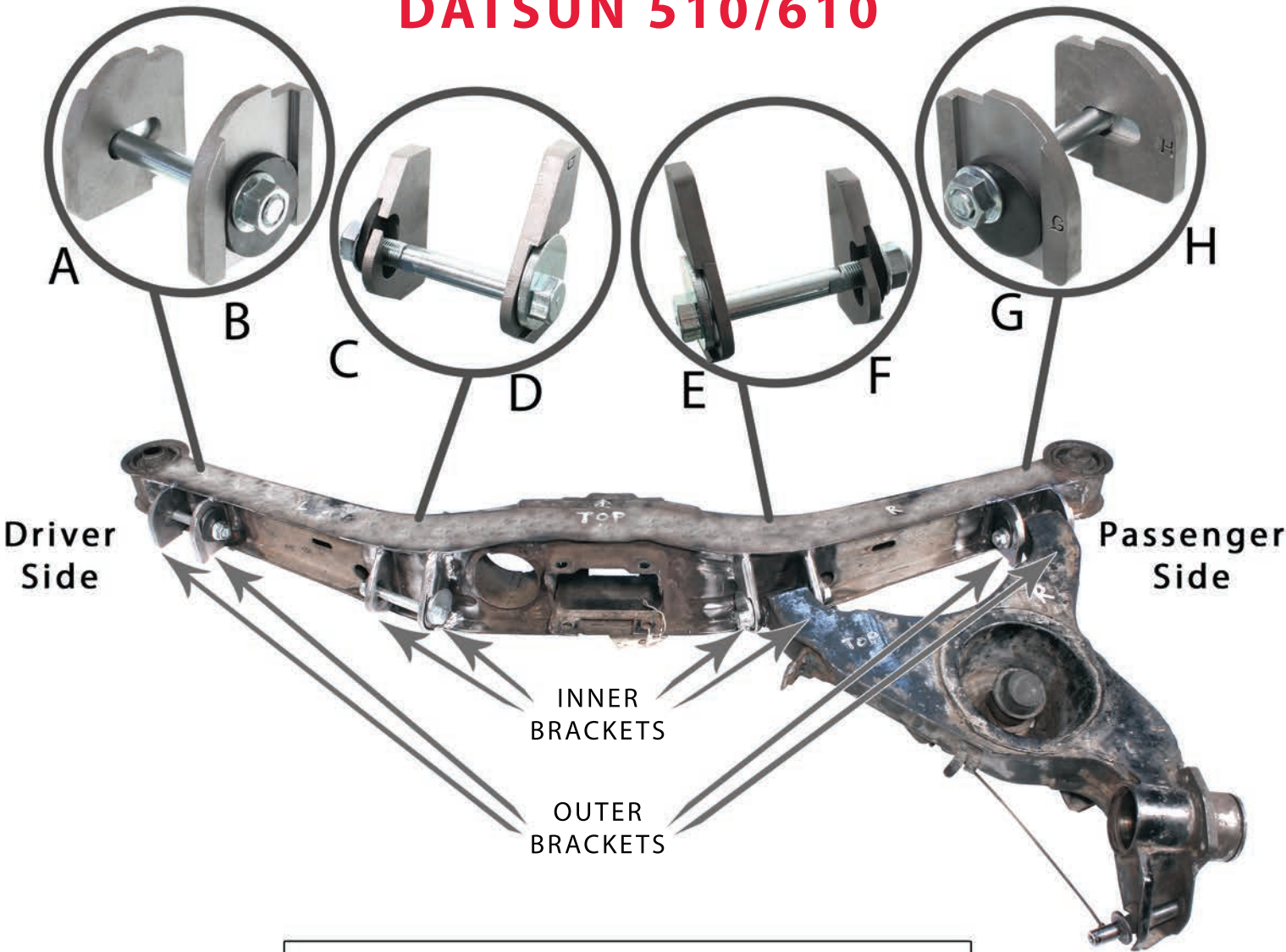


# RP72669 - REAR CAMBER KIT INSTALLATION INSTRUCTIONS

**DATSUN 510/610**



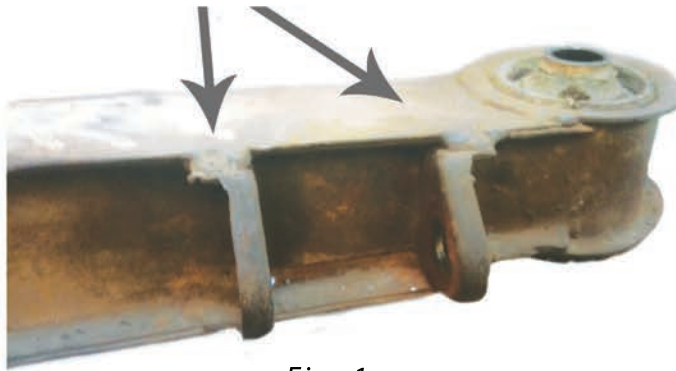
**CAUTION:** This kit **must** be installed by a qualified mechanic, otherwise an unsafe vehicle and/or personal injury could result.



## **Starting with passenger side -**

1. Remove **Outer** brackets as shown in figures 1a & 1b.

Outer Brackets



*Fig. 1a*



*Fig. 1b*

2. Install plates **E** & **F** into the recesses on the existing **Inner** bracket. Use the cam bolt to hold plates in place, and tack weld the plates as shown in Figure 2.



*Fig. 2*

3. Remove bolt, install control arm and reinstall bolt.



*Fig. 3*

4. Using the installed control arm for correct spacing, install outer plates **G** & **H**, and cam bolt.

Tack plates into place as shown in figure 4.



Fig. 4

5. Remove control arm. Using a die grinder, slot existing **Inner** brackets to match the cutouts (Fig. 5) in the supplied plates

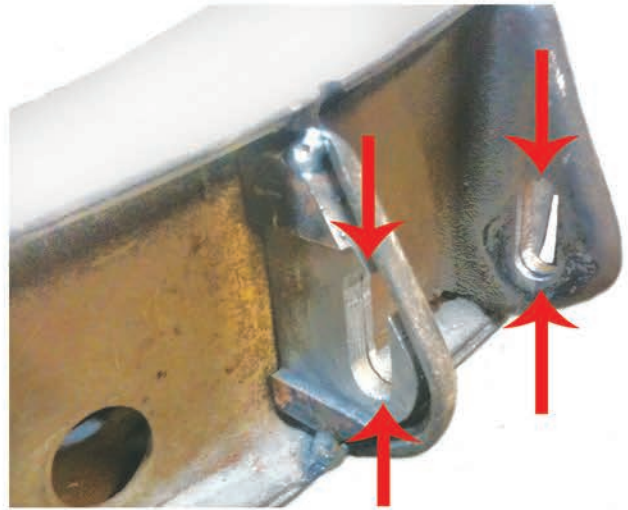


Fig. 5

6. Finish welding plates E, F, G & H.

*\*Note: do not weld the faces of the **Inner** brackets, this will cause the cam bolts to bind. (6a)*

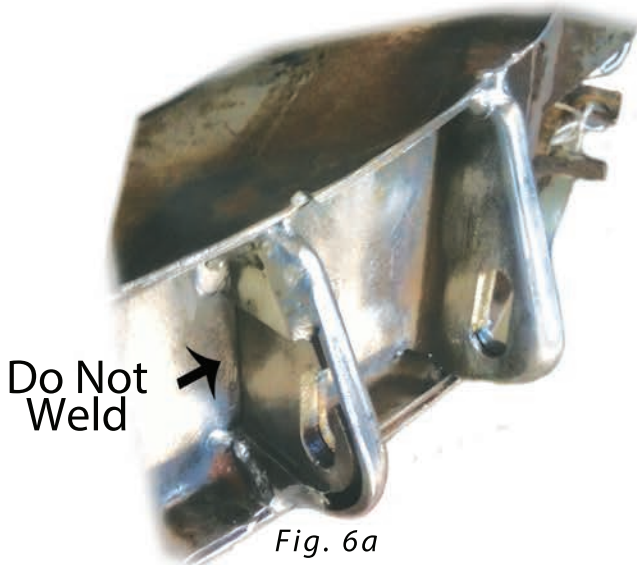
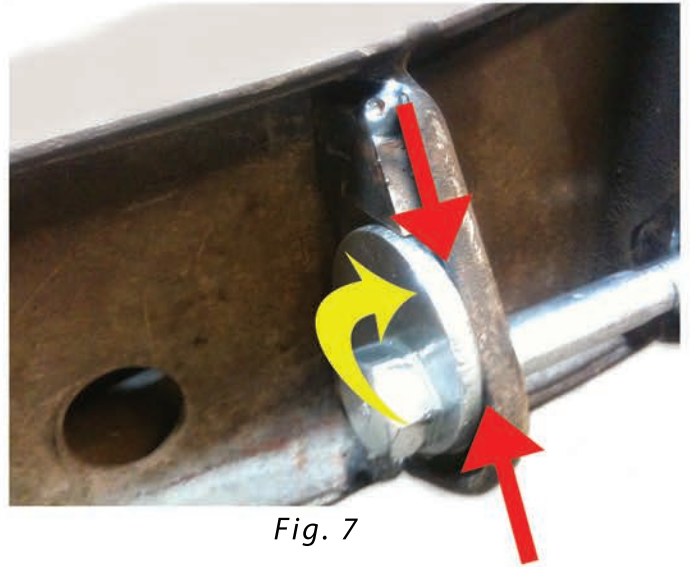


Fig. 6a



Fig. 6b

7. Before installing control arm, Install cam bolts again and ensure bolts can rotate fully without binding. Grinding may be required on existing **Inner** brackets (red arrows in Fig. 7).



*Fig. 7*

Install control arm.

8. Repeat steps 1 through 7 on driver's side using plates A & B for outer bracket, and C & D for the inner bracket.

9. Align after installation.

If you have any questions, please give us a call.

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